

 **YORK**[®]
INSTALL CONFIDENCE



YSM Series Air Handling Units



Pursuit of Excellence, Air Purification and Conditioning Expertise

Established in 1874 in York, Pennsylvania, YORK® has helped our customers meet their temperature control needs for over a century. Now a Johnson Controls brand, YORK® continues to benefit customers through research that has gone on to claim several significant firsts in design and innovation. YORK® by Johnson Controls is able to provide our customers with the best indoor air quality and temperature control solutions available around the world today.

The YORK® by Johnson Controls is continuously upgrading air handling units and offering a highly reliable, economical and energy-efficient product that is capable of addressing all of your needs.

YSM Air Handling Units

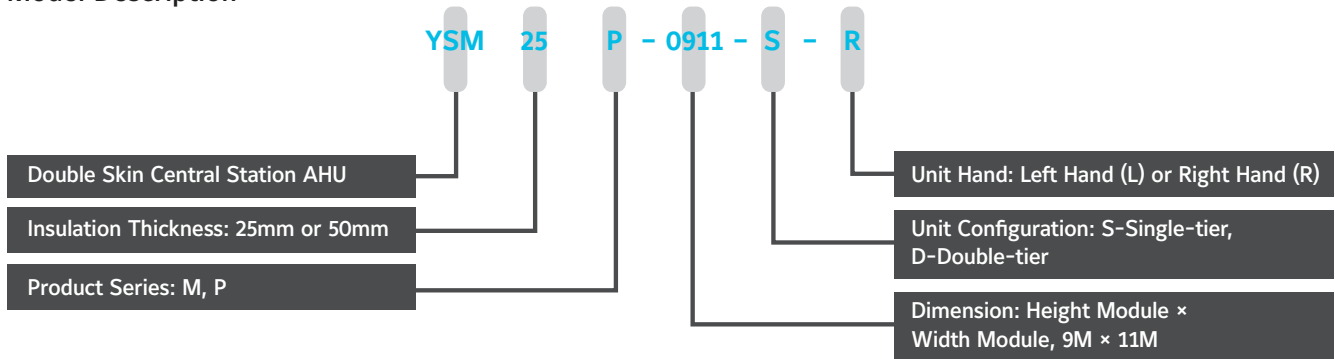
The YSM series double skin air handling unit (AHU) consists of 86 models with air volumes ranging from 1,200 ~ 185,000m³/h and standard internal static pressures as high ±2000 Pa (for 25/50mm thickness panel), to ensure maximum flexibility and the best solution for your application.

YSM air handling units are modular in design and can be manufactured in varied configurations, with a wide selection of components, to meet customer requirements. Units are suitable for shopping malls, hotels, office buildings etc. which in today's world demand improved indoor air quality requirements, and can also adapted to the hygiene and performance requirements of sectors and industries that depend on ultra-cleanliness, such as hospitals, pharmaceuticals, electronic factory etc.

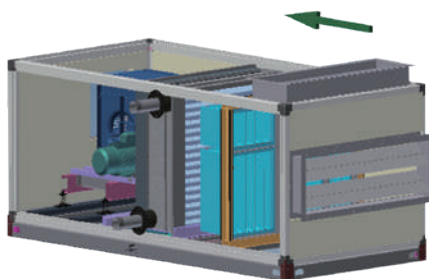
YSM has two series YSM-M and YSM-P with different casing design and casing performance to meet various customer needs.



Model Description



Unit Orientation



Unit orientation is determined by the location of the inlet and outlet pipes of the coil while facing unit in the direction of air flow.

The left hand is shown in the figure.

YSM Product Features

Smart Selection Software

- User-friendly interface
- Organized project management system
- Professional report

Pursuit of Excellence

- Patented casing design
- Superior casing performance
- Certified quality

Environmentally-responsible

- Energy saving
- Indoor air quality
- Zero OPD&GWP panel

Features & Benefits

- Hygienic application designs
- Reliable operation
- Easy maintenance

Custom Made

- Up to 81 standard models
- Flexible configurations

Superior Casing Performance

YSM-M Casing Performance



EN1886 Mechanical Performance	YSM-M Panel Thickness	
	50mm	25mm
Thermal Bridging Factor	TB2	TB3
Thermal Transmittance	T2	T2
Air Leakage (-400/+700Pa)	L1	L1
Casing Strength	D1	D1
Filter Bypass Leakage	F9	F9

AHRI1350 Certified Ratings	YSM-M Panel Thickness	
	50mm	25mm
Casing Deflection Rating	CD1	CD1
Casing Air Leakage Rating (+/- 2500Pa)	CL1	CL1
Casing Thermal Transmittance Rating	w/ Leakage	CT2
	w/o Leakage	CT2
Casing Thermal Bridging Rating	CB2	CB2

Certified in accordance with the AHRI Central Station Air-handling Unit Casing Certification Program, which is based on AHRI Standard 1350. Certified units may be found in the AHRI Directory at www.ahrirectory.org

YSM-P Casing Performance



EN1886 Mechanical Performance	YSM-P Panel Thickness
	50mm
Thermal Bridging Factor	TB1
Thermal Transmittance	T2
Air Leakage (-400/+700Pa)	L1
Casing Strength	D1
Filter Bypass Leakage	F9

AHRI1350 Certified Ratings	YSM-P Panel Thickness	
	50mm	
Casing Deflection Rating	CD1	
Casing Air Leakage Rating (+/- 2500Pa)	CL1	
Casing Thermal Transmittance Rating	w/ Leakage	CT2
	w/o Leakage	CT2
Casing Thermal Bridging Rating	CB2	

Remark: the performance is tested based on EN1886.

Certified in accordance with the AHRI Central Station Air-handling Unit Casing Certification Program, which is based on AHRI Standard 1350. Certified units may be found in the AHRI Directory at www.ahrirectory.org

Remark: Model 3444-3462 out of the certification range.

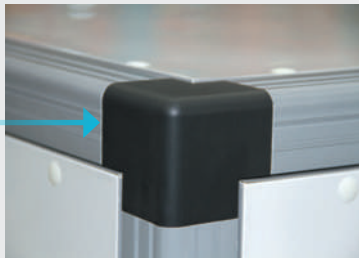
YSM Product Features

New Patented Casing Design

Aluminium & PVC profile of YSM-M, Aluminum alloy profile of YSM-P joined reinforced plastic triaxial angle lug, forming the structural frame to house all internal components and able to comply with EN1886 class D1 mechanical strength (under the design condition, the deflection is less than 4mm/m).

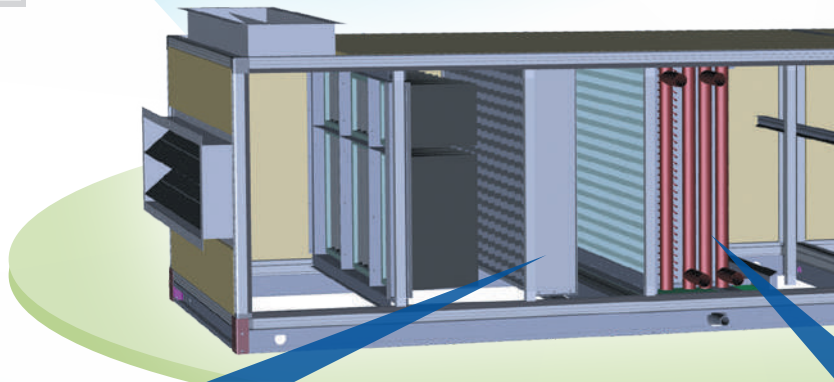


Triaxial Angle Lug



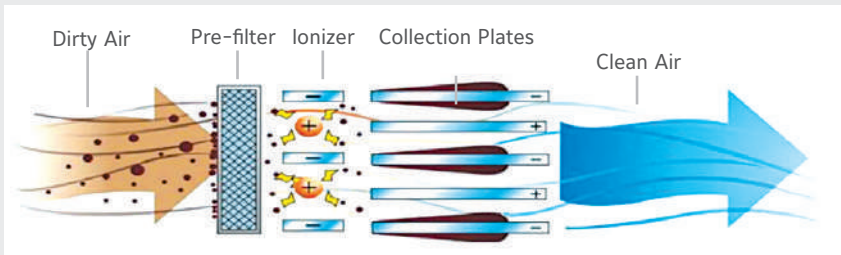
Thermal Bridge Free Design

Patented structure (The patent No: ZL201620519850.1) of thermal bridge free design is applied in YSM series. New Aluminum alloy profile design, reinforced plastic triaxial angle lug and specially designed door make thermal insulation more efficient and appearance more aesthetic, and thermal bridge factor can meet EN1886 class TB1 (for 50mm MB of YSM-P).



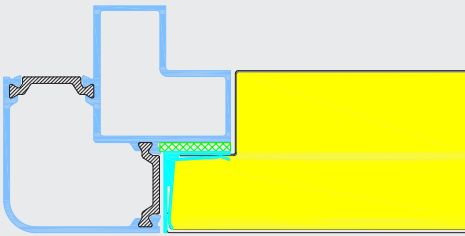
IAQ Solutions

Johnson Controls electrostatic precipitator option: An electrostatic precipitation filter is used to remove fibers and large-particle dust and then the built-in high-pressure dust collector, through positive and negative corona, filters fine dust particles and kills bacteria and germs attached to the dust particles.



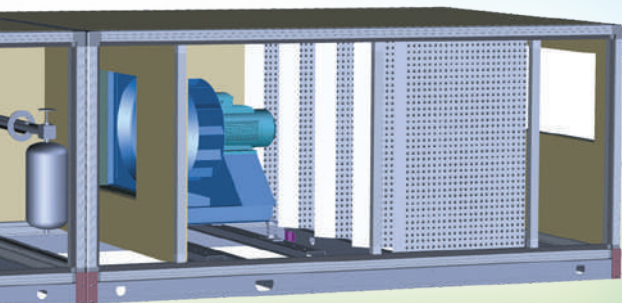
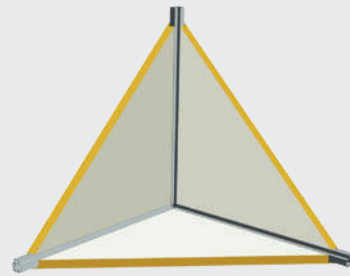
Low Air Leakage

Provided with patented casing design and PVC seals, to ensure air leakage rate is less than 1%, and able to comply with EN1886 class L1 and to be equivalent to GB/T 14294 clean air conditioning requirement.



Better Heat Insulation

Double skin construction is provided by "sandwich" type panels with high density strip. The foam panel and profile skins are injected with Zero ODP & Zero GWP PU foam of 40kg/m³, and the thermal transmittance factor meets EN1886 class T2.

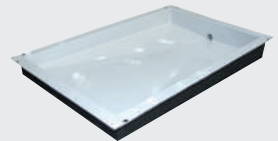


Hygiene

The flush-joint from the panel to frame has a smooth surface and curves at corners to prevent dirt and water retention.



Drain pan is dual V-shaped structure with longitudinal slope, which allows quick and easy drainage of condensate water.



The high quality direct-driven fan (plug fan) is optional, avoids pollution caused by wear of the drive belt.



High Efficiency Heat Exchanger

Cooling and heating coil are made of mechanically expanded copper tubes with aluminium fins, providing reliable performance certified by AHRI 410.



YSM Selection Software Overview



AI Selection Software Cloud Platform

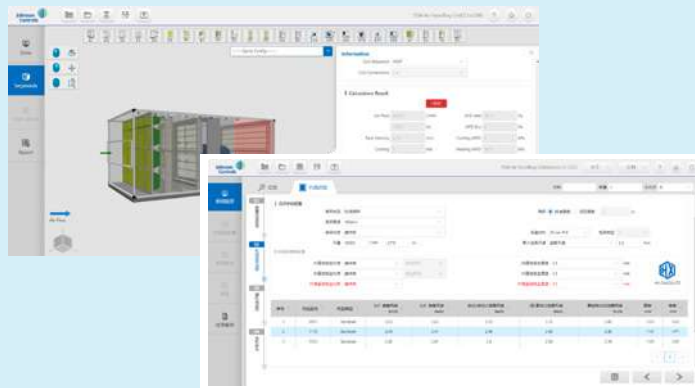
New Platform, Cloud Service

- AI Selection is a WEB software platform independently developed by Johnson Controls and based on cloud services. It can provide smart product selection and real-time data update & analysis. It has been granted a computer software copyright registration certification by the PRC National Copyright Administration.
- YSM web selection software is based on AI Selection platform. It can realize real-time data update, mobile working and project assignment anytime and anywhere, as well as data analysis etc. through cloud services to raise the efficiency.



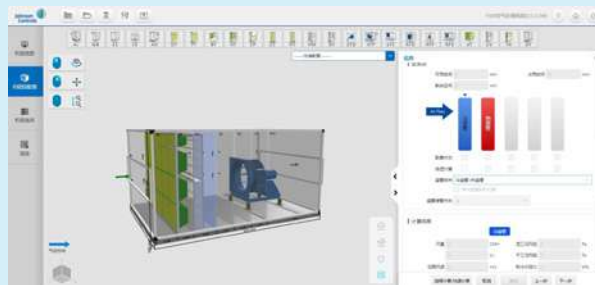
Multi-Functional and Professional

- It offers three-dimensional user interface, and provides 3D product model 360° rotation for better user visualizable experience.
- It can output BIM model to meet intelligent building project requirement.
- It is served via cloud that means no need for any software installation and annual upgrade.



Professional Software for Coil Selection

- It Provides diverse coil rows, circuit designs and fin options that can meet different operating conditions and environments for optimum heat exchange efficiency.
- AHRI410 certified professional coil selection software.



Project Management, Data Visualization

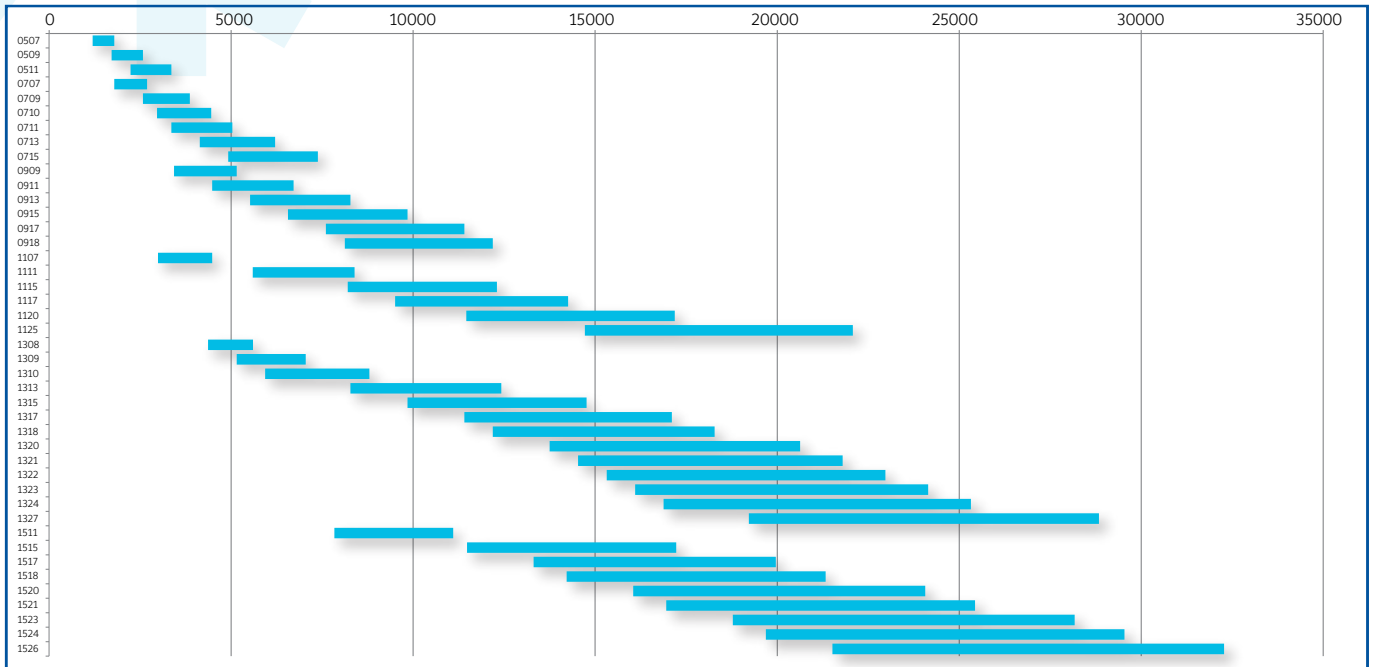
- AI Selection platform provide visibility of user data, and data analysis.
- It provides professional project management service and realize the full process management from project bidding,selection, quotation to order.
- With the help of big data analysis, it can provide insight on future business and product development.



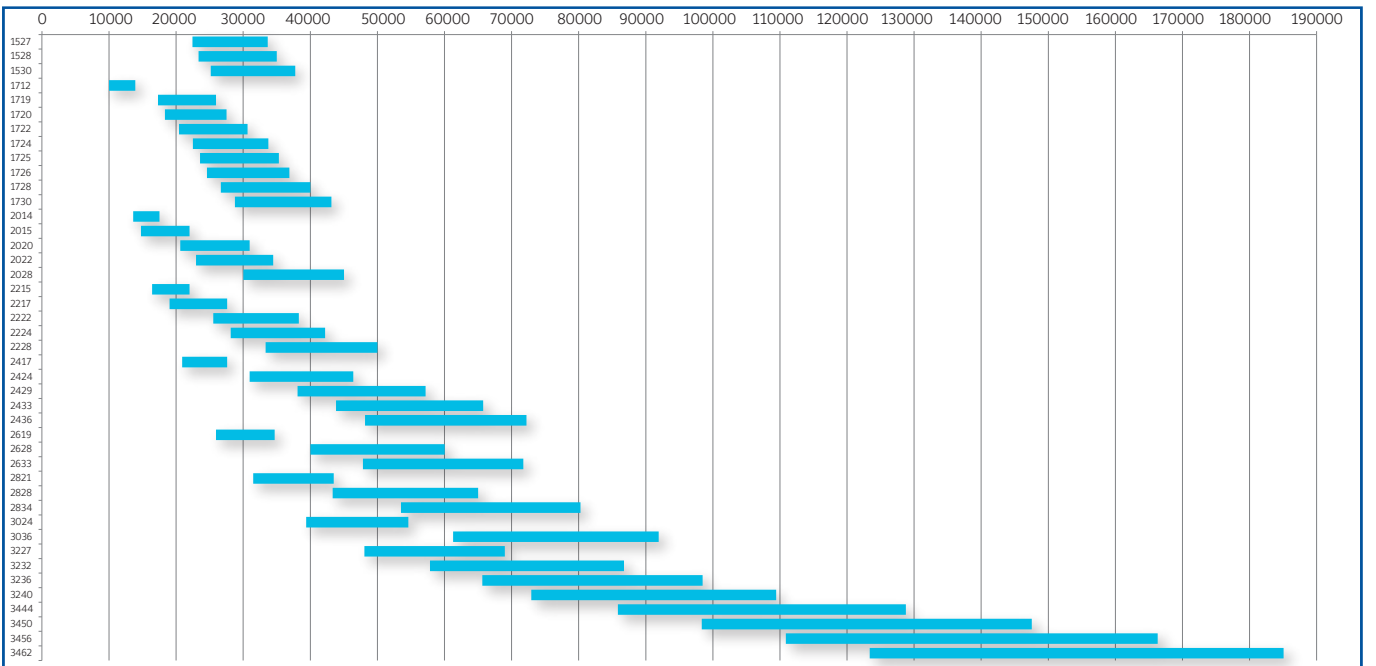
Quick Selection

MODEL

Airflow: m³/h



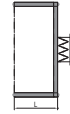




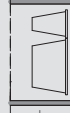

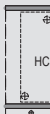
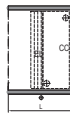
Airflow: m³/h






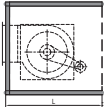
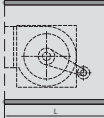
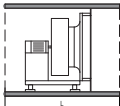
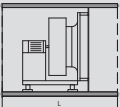
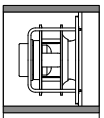
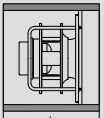
Note: Preferred standard models are listed.

Segment Specifications

SEGMENT SPECIFICATIONS

Segment Name	Notation	Sketch (← Airflow direction)	Length (Module) (for reference only)	Optional
Air Inlet Segment	AI		Damper located at front: L=5M Damper located at top or side: L=Dmp_L=5M-32M (Dmp_L is length module following air flow direction at side or top damper, determined by model and damper air flow rate)	Damper arrangement, Flange, Manual damper, Motorized damper without actuator, Motorized damper with On-Off or analog signal actuator, Access door, Marine light
Mixing Box Segment	MB		L=Dmp_L=5M-32M (Dmp_L is max length module following air flow direction at side or top damper, will be determined by model and damper air flow rate)	Damper arrangement, Fresh air ratio, Flange, Manual damper, Motorized damper without actuator, Motorized damper with On-Off or analog signal actuator, Access door, Marine light
Economizer Segment	EE		L=EA_Dmp_L + OA_Dmp_L=10M-36M (EA_Dmp_L is length module of exhaust air damper following air flow direction, OA_Dmp_L is length module of outdoor air damper following air flow direction, and it is determined by model and damper air flow rate)	Damper arrangement, Exhaust air ratio, Flange, Manual damper, Motorized damper without actuator, Motorized damper with On-Off or analog signal actuator, Access door, Marine light
Open Filter Segment	OF		No occupy a separate segment	G1/G3/G4/F5 Plate filter, TiO ₂ Sterilizer, Without filter media (only offer plate filter frame), Spare filter
Plate Filter Segment	PF		L=2M	G1/G3/G4/F5 Plate filter, Dual plate combination filter, Without filter (only offer plate filter frame), Spare filter, Pressure difference gauge
Bag Filter Segment	BF		L=4M-7M (It is determined by filter length)	G3/G4 Plate filter; G3/G4/F5/F6/F7/F8 Bag filter, Bag filter length 300/380/500mm, Single bag filter, Plate and bag combination filter, Without filter (only offer bag filter frame), Spare filter, Pressure difference gauge, Access door
HEAP Filter Segment	HF		L=4M	F9/H11/H13 High-efficiency filter, Without filter media (Filter frame only), Spare filter, Pressure difference gauge
Heating Coil Segment	HC		L=3M 1R, 2R L=4M 3R, 4R Note: L is 4M when TPC is 2 at 2R heating coil	1-4R Heating coil, Steel/copper header, Piping direction, 1-2R copper tube with aluminium fin, 1-2R steel tube with aluminium fin
Cooling Coil Segment	CC		L=5M-15M 1. It is determined by coil row and combination mode 2. Evaporative humidifier, droplet eliminator installed in coil segment, and does not occupy a separate segment	1-12R Cooling coil+1-4R Heating coil, 1-12R Cooling coil+1-2R Steam coil, Dual cooling coil, Steel/copper header, Piping direction, Droplet eliminator, 50/100/150/200mm Evaporative humidifier (EV), Humidifier brand

SEGMENT SPECIFICATIONS

Segment Name	Notation	Sketch (← Airflow direction)	Length (Module) (for reference only)	Optional
Electric Heater Segment	EH		L=3M-4M	Heater Power
Humidifier Segment	HM		L=6M Electrode humidifier (EL) L=6M Dry steam humidifier (SH) L=6M Electric heat humidifier	Manual/electric switch for dry steam humidify, Humidifier Brand
Turn Segment	TN		2M-19M	Access door, Marine light, Viewport, Auxiliary Drain pan
Supply Fan - DIDW Fan Segment	SF_D		L=7M-34M Determined by model, fan and motor specification	Fan brand, Motor Band, Motor location, Fan discharge Access door, Marine light, View port
Return Fan - DIDW Fan Segment	RF_D		L=7M-34M Determined by model, fan and motor specification	Fan brand, Motor Band, Motor location, Fan discharge, Access door, Marine light, View port
Supply Fan - Plug Fan Segment	SF_P		L=9M-29M	Fan brand, Motor brand, Fan discharge, Access door, Marine light, Viewport
Return Fan - Plug Fan Segment	RF_P		L=9M-29M	Fan brand, Motor brand, Fan discharge, Access door, Marine light, Viewport
Supply Fan - EC Fan Segment	SF_E		L=9M-30M Determined by fan model, fan inlet part, access door, power supply box, control box	Fan brand, Fan inlet part, Power supply box, Control box, Access door, Marine light, View port
Return Fan - EC Fan Segment	RF_E		L=9M-30M Determined by fan model, fan inlet part, access door, power supply box, control box	Fan brand, Fan inlet part, Power supply box, Control box, Access door, Marine light, View port

Segment Specifications

SEGMENT SPECIFICATIONS

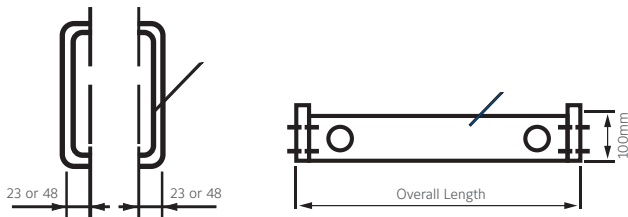
Segment Name	Notation	Sketch (← Airflow direction)	Length (Module) (for reference only)	Optional
Empty Segment	ES		L=2M-12M Select it according to the requirement	Access door, Marine light, Flange, Damper, Viewport, Auxiliary Drain pan
Sound Attenuator Segment	AT		L=5M, 7M, 9M, 11M,13M, 15M Select it according to sound attenuator requirement.	
Diffuser Segment	DF		L=5M-8M Determined by model.	Access door, Marine light, Viewport
Air Outlet Segment	AO		Damper located at front:L=5M Damper located on top or side_L=Dmp_L=5M-32M (Dmp_L is length module following air flow direction, will be determined by model and damper air flow rate)	Damper arrangement, Flange, Manual damper, Motorized damper without actuator, Motorized damper with On-Off or analog signal actuator, Access door, Marine light, Viewport
TiO ₂ Sterilizer Segment	TA		L=3M	
UV Segment	UV		L=2M	
Electrostatic Precipitation Segment	EP		L=3M-4M	
Vertical Economizer Segment	VE		L=Dmp_L=5M-32M (Dmp_L is max length module following air flow direction at side or top damper, will be determined by model and damper air flow rate)	Damper arrangement, Exhaust air ratio, Flange, Manual damper, Motorized damper without actuator, Motorized damper with On-Off or analog signal actuator, Access door, Marine light, Viewport

UNIT LENGTH CALCULATION

Overall length				
For 25mm unit:				
Overall length	=	Unit overall length module L No.	x 95mm	+ split shipped No. x 46mm
For 50mm unit:				
Overall length	=	Unit overall length module L No.	x 95mm	+ split shipped No. x 96mm

Delivery section length				
For 25mm unit:				
The delivery length of each split	=	L No. in each split	x 95mm	+ 46mm
For 50mm unit:				
The delivery length of each split	=	L No. in each split	x 95mm	+ 96mm

Notes:
 Width module W not larger than 20M, maximum split length module L is 36M
 Width module W not less than 20M, maximum split length module L is 21M
 Height module H not less than 22M, unit is shipped by completely knock-down
 The length is only for your reference. Please contact Johnson Controls' local office for detailed dimension.



Overall unit height (without VC) =				
Unit height module H No.	x	95mm	+	46mm (or 96mm) + 100mm
Overall unit height (with VC) =				
Unit height module H No.	x 2 x	95mm	+	46mm x 2 (or 96mm x 2) + 100mm

For example:
 One YSM50 unit with length module 28M, is divided into 2 segments, one is 12M, another is 16M

Then overall length is $28 \times 95 + 2 \times 96 = 2852\text{mm}$

Delivery length of each segment is
 $12 \times 95 + 96 = 1236\text{mm}$, $16 \times 95 + 96 = 1616\text{mm}$

SPLIT PRINCIPLE

- Split at upstream of EE/RF_D/SF_D/ES/DF/AO/VE/TN, split at downstream of AI/MB/EE/BF/ES/DF/RF_P/SF_P/VE/TN/SF_E/RF_E.
- EE/VE can be divided at upstream or downstream, and even can be divided in the middle.
- Any segment together with OF can't be divided.

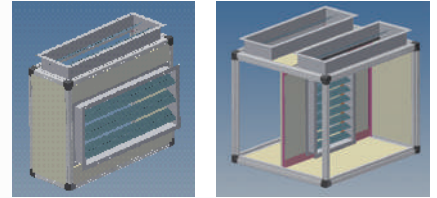
SEGMENT ARRANGEMENT PRINCIPLE

- AI/MB/OF should be located in most upstream only.
- AO should be located in most downstream only.
- Diffuser segment can be only located next to downstream of RF_D or SF_D.
- SP of HM can't be chosen if HM is not next to downstream of CC.
- RF_D is necessary if EE/VE is chosen. Besides, EE must be at downward air flow side of RF_D. SF must be chosen if RF is chosen, and SF must be at downstream of RF.
- In order to facilitate maintenance, at least 5M maintenance space is needed next to upstream or downstream of PF/BF/HF/TA/EP.
- There are spare upstream maintenance space in AI/MB/DF/EE/ES/RF_D/SF_D/VE/TN; And spare downstream maintenance space in EE/RF_P/SF_P/ES/AO/VE/TN/SF_E/RF_E.
- The length of ES with access door can't be less than 5M.
- At least G3 or above filter segment is needed before TiO_2 sterilizer segment.

Segments Specifications & Illustration

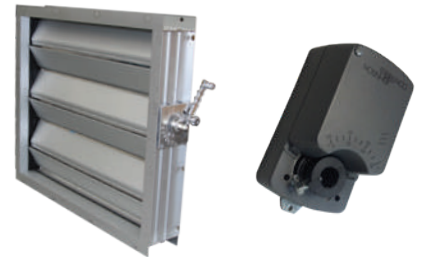
AIR INLET / MIXING BOX / AIR OUTLET / ECONOMIZER SEGMENT

- Air inlet segment - it is linked with return air duct or fresh air duct, and supply return air into air handling unit.
- Mixing box - it can adjust the proportion of return air and outdoor air to satisfy the need of air conditioning environment.
- Air outlet segment - it is linked with supply air duct, and supply air to air conditioning systems.
- Economizer segment - it can adjust the proportion of outside air to take advantage of free cooling at low temperatures.



DAMPER

- Damper material options: Galvanized steel, aluminium alloy and stainless steel.
- Providing flange, manual damper, motorized damper without actuator or with actuator
- Damper Location
 - Air inlet, Air outlet, Mixing box segment: Front/Top/Side
 - Economizer/Empty segment: Top/Side



FILTER SEGMENT

- Plate filter: Uses polyester synthetic fiber filter media, filtration efficiency is G3/G4/F5. G1 filter uses Al mesh
- Bag filter: Polyester synthetic fiber, bag length of 300mm/380mm/500mm, filtering efficiency: G3/G4/F5~F8
- HEPA filter: The V-shape pleated filter and box filter are available, using ultra fine glass fiber filter paper. Filter efficiency of V-shape pleated filter is F9~H13



- Service Instructions
 - Remove the open return filter from side.
 - Replace the plate and bag filters from the dirty side (upstream side) and clean side (downstream side).
 - Replace the high-efficiency filter from the dirty side (upstream side).

- Options
 - Pressure difference gauge: Provides the visual reading of differential pressure through the filter, avoiding the filter efficiency reduction due to dust over-accumulation
 - Pressure difference transmitter: Translates the differential pressure through the filter into signals to the control system to monitor pressure variation.



- Electrostatic Precipitator

Johnson Controls electrostatic precipitation filter is used to remove fibers and large-particle dust and then the built-in high-pressure dust collector, through positive and negative corona, to filter fine dust particles and kill bacteria and germs attached to the dust particles.



- TiO₂ Sterilizer

The nano-level air sterilization and cleaning technology decomposes bacteria and virus to CO₂ and water, eliminates odor, hazardous microorganism and other hazardous substances.



Filter Quantity

Model	12"x12" (290x290)	12"x20" (290x493)	12"x24" (290x595)	20"x12" (493x290)	20"x20" (493x493)	20"x24" (493x595)	24"x12" (595x290)	24"x20" (595x493)	24"x24" (595x595)
0507	0	0	1	0	0	0	0	0	0
0509	1	1	0	0	0	0	0	0	0
0511	1	0	1	0	0	0	0	0	0
0707	0	0	0	0	0	1	0	0	0
0709	0	0	0	1	1	0	0	0	0
0710	0	0	0	1	1	0	0	0	0
0711	0	0	0	1	0	1	0	0	0
0713	0	0	0	0	1	1	0	0	0
0715	0	0	0	1	2	0	0	0	0
0909	0	0	0	0	0	0	1	1	0
0911	0	0	0	0	0	0	1	0	1
0913	0	0	0	0	0	0	0	1	1
0915	0	0	0	0	0	0	1	2	0
0917	0	0	0	0	0	0	1	0	2
0918	0	0	0	0	0	0	0	2	1
1107	0	0	1	0	0	0	0	0	1
1111	1	0	1	0	0	0	1	0	1
1115	1	2	0	0	0	0	1	2	0
1117	1	0	2	0	0	0	1	0	2
1120	0	1	2	0	0	0	0	1	2
1125	0	2	2	0	0	0	0	2	2
1308	0	0	0	0	0	2	0	0	0
1309	0	0	0	2	2	0	0	0	0
1310	0	0	0	2	2	0	0	0	0
1313	0	0	0	0	2	2	0	0	0
1315	0	0	0	2	4	0	0	0	0
1317	0	0	0	2	0	4	0	0	0
1318	0	0	0	0	4	2	0	0	0
1320	0	0	0	0	2	4	0	0	0
1321	0	0	0	0	0	6	0	0	0
1322	0	0	0	2	4	2	0	0	0
1323	0	0	0	2	2	4	0	0	0
1324	0	0	0	2	0	6	0	0	0
1327	0	0	0	0	0	8	0	0	0
1511	0	0	0	0	0	0	2	0	2
1515	0	0	0	0	0	0	2	4	0
1517	0	0	0	0	0	0	2	0	4
1518	0	0	0	0	0	0	0	4	2
1520	0	0	0	0	0	0	0	2	4
1521	0	0	0	0	0	0	0	0	6
1523	0	0	0	0	0	0	2	2	4

Model	12"x12" (290x290)	12"x20" (290x493)	12"x24" (290x595)	20"x12" (493x290)	20"x20" (493x493)	20"x24" (493x595)	24"x12" (595x290)	24"x20" (595x493)	24"x24" (595x595)
1524	0	0	0	0	0	0	2	0	6
1526	0	0	0	0	0	0	0	2	6
1527	0	0	0	0	0	0	0	0	8
1528	0	0	0	0	0	0	0	0	8
1530	0	0	0	0	0	0	2	0	8
1712	0	2	0	0	2	0	0	2	0
1719	1	0	2	1	0	2	1	0	2
1720	0	1	2	0	1	2	0	1	2
1722	1	2	1	1	2	1	1	2	1
1724	1	0	3	1	0	3	1	0	3
1725	0	2	2	0	2	2	0	2	2
1726	0	1	3	0	1	3	0	1	3
1728	0	0	4	0	0	4	0	0	4
1730	1	0	4	1	0	4	1	0	4
2014	0	0	0	0	0	2	0	0	4
2015	0	0	0	1	2	0	2	4	0
2020	0	0	0	0	1	2	0	2	4
2022	0	0	0	1	2	1	2	4	2
2028	0	0	0	0	0	4	0	0	8
2215	0	0	0	0	0	0	3	6	0
2217	0	0	0	0	0	0	3	0	6
2222	0	0	0	0	0	0	3	6	3
2224	0	0	0	0	0	0	3	0	9
2228	0	0	0	0	0	0	0	0	12
2417	1	0	2	0	0	0	3	0	6
2424	1	0	3	0	0	0	3	0	9
2429	0	0	4	0	0	0	0	0	12
2433	0	1	4	0	0	0	0	3	12
2436	1	1	4	0	0	0	3	3	12
2619	0	0	0	1	0	2	3	0	6
2628	0	0	0	0	0	4	0	0	12
2633	0	0	0	0	1	4	0	3	12
2821	0	0	0	0	0	0	0	0	12
2828	0	0	0	0	0	0	0	0	16
2834	0	0	0	0	0	0	0	0	20
3024	0	0	0	0	0	0	4	0	12
3036	0	0	0	0	0	0	4	4	16
3227	0	0	4	0	0	0	0	0	16
3232	1	0	4	0	0	0	4	0	16
3236	1	1	4	0	0	0	4	4	16
3240	0	0	0	0	0	6	0	0	24
3444	0	0	0	0	0	0	0	10	25
3450	0	0	0	0	0	0	5	0	35
3456	0	0	0	0	0	0	5	0	40
3462	0	0	0	0	0	0	0	15	35

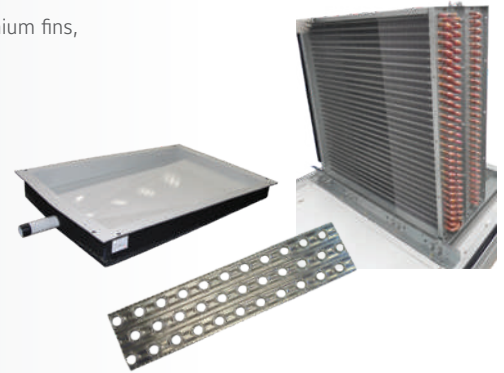
COMPARISON OF EFFICIENCY AND SPECIFICATIONS IN CHINA, USA AND EU

China GB/T14295	Premium efficiency≥5µm 80%>Efficiency≥20%					Medium efficiency≥1µm 70%>Efficiency≥20%					High-medium efficiency≥1µm 99%>Efficiency≥70%				Sub-HEPA efficiency≥0.5µm 99.9%>Efficiency≥95%				HEPA efficiency≥0.5µm Efficiency≥99.9%			
U.S. ASHRAE	C1	C2-C4	L5	L6	L7	L8	M9	M10	M11	M12	M13	M14	H12-H16				VH17	VH18	VH19	VH20		
Europe New specification	G1 65%	G2 80%	G3 80%-90%		G4 >90%		F5 40%		F6 60%		F7 90%	F8 90%	F9 85%	H10 95%	H11 99%	H12 99.90%	H13 99.95%		H14 99.995%	V15V17 99.9995%		
Europe Old specification	EU1	EU2	EU3		EU4		EU5		EU6		EU7	EU8	EU9	EU10	EU11	EU12	EU13	EU14				

Segments Specifications & Illustration

COOLING AND HEATING COIL

- Cooling and heating coil are made of mechanically expanded copper tubes with aluminium fins, providing reliable performance, certified by AHRI 410.
- All coils are pre-tested for leakage according to the GB standard before delivery.
- The coil has a framework made of galvanized steel(stainless steel is optional).
- The drain pan is made of powder coated galvanized steel or optional stainless steel.
- Drain pan is dual V-shaped structure with longitudinal slope, and allows quick and easy drainage of condensed water.
- An eliminator can be installed if required by customer to prevent condensed water from being blown out of coil. (As specified by the manufacturer, eliminator can be installed for coil face velocity in the range 2.5~3m/s).
- Hydrophilic aluminium fin is optional.
- Water inlet/outlet flange connection is optional.



Water coil tube height list

Modular Height(M)	1/2"Coil		5/8"Coil		3/8"Coil
	Coil Height	Combination	Coil Height	Combination	
5	12	12	-	-	16
7	18	18	-	-	22
9	24	24	-	-	30
11	30	30	-	-	38
13	36	36	-	-	44
15	42	42	-	-	-
17	48	48	-	-	-
20	54	24+30	-	-	-
22	60	30+30	-	-	-
24	66	30+36	-	-	-
26	72	36+36	-	-	-
28	78	36+42	-	-	-
30	84	42+42	-	-	-
32	90	42+48	74	34+40	-
34	96	48+48	80	40+40	-

Notes:

1. Coil header connector is male thread. Below is corresponding metric and imperial unit diameter (The imperial diameter is nominal dimension).

Metric/mm	34mm	48mm	60mm	76mm	89mm	114mm
Imperial/inch	1"	1-1/2"	2"	2-1/2"	3"	4"

2. Condensate connector is 48mm OD male thread pipe connector.

3. For model size of 2020 (including 2020) or above, the coils have two water-in and two water-out connection. 3444-3462 is four water-in and four water-out connection.

4. TPC: Tube quantity of each circuit, the formula as follows: $TPC = \frac{\text{Tube High} \times \text{Rows}}{\text{Circuits}}$

Water coil connection pipe sizes (mm)

Rows	TPC	Tube High								
		12	18	24	30	36	42	48	42*	48*
1Rows	2	48	48	60	60	60	60	60	76	76
	4	34	48	48	48	60	60	60	60	60
2Rows	2	60	60	76	76	89	89	89	114	114
	4	48	48	60	60	60	60	60	76	76
	6	48	48	48	48	60	60	60	76	76
	8	34	48	48	48	60	60	60	-	-
3Rows	2	60	76	89	89	89	89	89	114	114
	4	48	60	76	76	76	76	76	89	89
	6	48	48	60	60	76	76	76	89	89
4Rows	2	76	76	89	89	89	89	89	114	114
	4	60	60	76	76	89	89	89	89	89
	6	48	60	60	60	76	76	76	89	89
	8	48	48	60	60	76	76	76	-	-
5Rows	4	60	76	76	76	89	89	89	89	89
	6	48	60	76	76	76	76	76	89	89
	8	48	60	60	60	76	76	76	-	-
	10	48	48	60	60	76	76	76	-	-
6Rows	4	60	76	89	89	89	89	89	114	114
	6	60	60	76	76	89	89	89	89	89
	8	48	60	76	76	76	76	76	-	-
	12	48	48	60	60	76	76	76	-	-
8Rows	4	76	76	89	89	89	89	89	114	114
	6	60	76	76	76	89	89	89	114	114
	8	60	60	76	76	89	89	89	-	-
	12	48	60	60	60	76	76	76	-	-
	16	48	48	60	60	76	76	-	-	-
10Rows	6	-	76	89	89	89	89	89	114	114
	8	-	76	76	76	89	89	89	114	114
	10	-	60	76	76	89	89	89	-	-
	12	-	60	76	76	76	76	76	-	-
	16	-	60	60	60	76	76	-	-	-
12Rows	6	-	76	89	89	89	89	89	-	-
	8	-	76	89	89	89	89	89	-	-
	12	-	60	76	76	89	89	89	-	-
	16	-	60	76	76	76	76	-	-	-

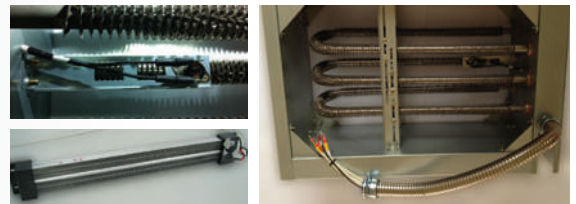
STEAM COIL SEGMENT

- Steel tube & aluminium fins coil.
- Max design working pressure of steam coil: 0.4MPa.



ELECTRIC HEATER SEGMENT

- The electric heater employs stainless steel tube with helical fins and temperature protection switch, etc.
- The electric heater element is fixed on the frame. Electric control box is supplied and installed by the user. And its control must be interlocked with the fan.
- Features
 - 1-4 steps control, to satisfy various needs of heating power;
 - Overheating protection: Built-in temperature protection switch shall automatically shut off when the temperature is too high.



SOUND ATTENUATOR SEGMENT

- Sound attenuator uses galvanized steel as frame, non-hygroscopic and anticorrosive superfine fiber glass as inner lining acoustic absorbent, with perforated plate as protective cover of lining material. The allowable velocity is 20m/s. The sound attenuator unit is installed on a guide rail in the box.
- The standard sound attenuator segment is supplied in length of 5M/7M/9M/11M/13M/15M.



UV LAMP SEGMENT

- It uses high-grade and durable UV lamp to kill bacteria and germs retained by or attached on specific functional segments e.g. filter segment and cooling coil segment. The interlocked travel limit switch of access door is used to disable the lamp to avoid injury when entering the section for service.



Segments Specifications & Illustration

HUMIDIFIER SEGMENT

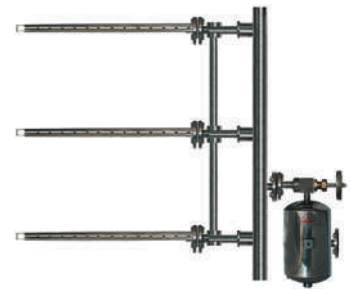
Evaporative Humidifier

- The humidifier humidifies air through natural water evaporation.
- The evaporative humidifier eliminates "white powder" during humidifying.
- Humidification efficiency: Up to 80%
- Safe, Reliable and Durable
- Direct evaporative cooling with smaller size and lower temperature.



Steam Humidifier

- The humidifier separates any water from the steam, and then injects the steam through orifice with metal muffling & filtering net.
- It uses the unique heat-insulating sleeve to supply the steam, making the system free from the heat interference by out-of-service nozzle jet.
- The single-outlet, dual-outlet or tri-outlet dry steam humidifier can be selected according to the steam quantity and height module for clean isenthalpic humidification.
- Regulating Signal: ON-OFF、0-10V/4-20mA
- Regulation Mode: Switch type, proportion type.
- Diverse regulating valves: Manual valve, solenoid valve, motorized valve.



Electrode Humidifier

- Main of the humidifier converts electric energy to heat with electrode and heats water to steam, which is delivered to AHU through pipe.
- Key component of the humidifier is integrated to electric control box and controlled by microcomputer, easy for installation and use.
- Stainless steel or aluminium alloy steam distribution pipe
- Regulating Signal: ON-OFF、0-10V/4-20mA
- Regulation Mode: Switch type, proportion type



Electric Heat Humidifier

- Humidifier converts electric energy to heat with electric heating tube and heats water to steam, which is delivered to AHU through pipe.
- Humidifier is integrated to electric control box and controlled by microcomputer, easy for installation and use.
- Stainless steel or aluminium alloy steam distribution pipe
- Regulating Signal: ON-OFF、0-10V/4-20mA
- Regulation Mode: Switch type, proportion type



FAN SEGMENT

DIDW Centrifugal Fan

- Double-inlet forward-curve/backward-curve centrifugal fan or plug fan from well known brand is adopted, safer and more reliable.
- Both impeller and frame are made of high-strength alloy steel plate with robust design.
Impeller has been statically and dynamically balanced.
- The optional VSD converter can regulate the running speed of fan, reducing energy consumption of system.
- High-quality damper spring is used for damping, which effectively lowers vibration and noise produced by fan.
- Base of motor is equipped with sliding rail adjustment device to facilitate adjustment of motor and belt by user.
- On outlet of fan there's flexible connection of canvas, which prevents transfer of vibration and compliance to BS476.



- Belt is product from well known brand, with high driving power and good wear resistance.
- European-style taper sleeve belt pulley which is reliable and easy to disassemble is used.
Impeller has been statically and dynamically balanced.
- Each bearing is product from known brand, with high assembly accuracy.



Plug Centrifugal Fan

- For plug fan application, it provides flexibility of supply discharge duct arrangement. This makes installation easier.
- Plug fan with open structure, easier for cleaning and maintenance.
- High efficiency, low noise.
- Direct-driven plug fan is directly driven with motor. This avoids secondary pollution from debris of belt produced during belt driving. Such fan is widely used in clean-room industries. e.g. electronics, pharmacy etc.



- High-quality motor with high energy efficiency from famous brand is used. Motor is IP55 protection class and Class F insulation. It can run reliably and efficiently.
- Constant-speed motors and VSD motors are available.
- Power supply: 380V/3P/50Hz, 380~415V/3/50Hz, 460V/3P/60Hz, 380V/3P/60Hz, /230V/3P/60Hz.

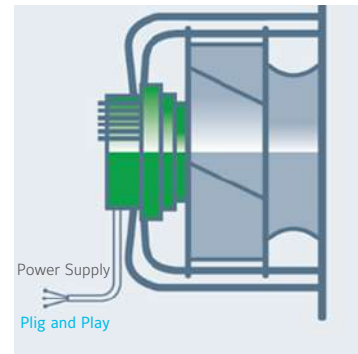


Segments Specifications & Illustration

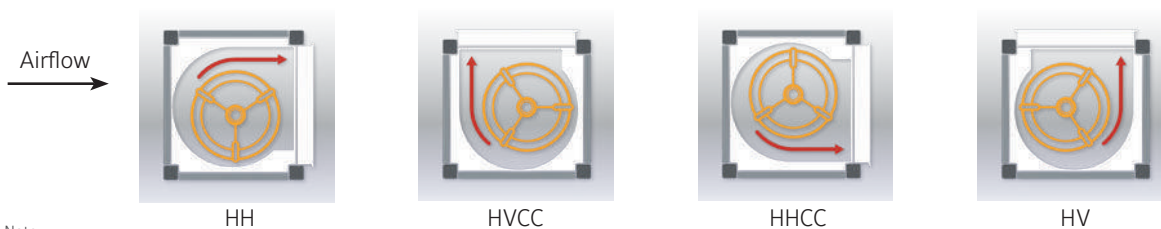
FAN SEGMENT

EC Fan

- EC fan shall be complete motorized impeller assembly with permanent magnet EC external rotor motor and integrated control electronics, which owns advantage of high efficiency, energy saving and low noise.
- Adopting internationally famous EC fan brands, optional for aluminum alloy / airfoil blade impeller, PP or PA material / backward blade impeller.
- Integrated frequency conversion drive module has complete electronic control system and motor protection function, with the characteristics of plug and play.
- The overall efficiency is better than fan system using three-phase AC motor, and the energy-saving advantage is more obvious under partial load due to speed control with 0-10V control signal.
- Fan wall technology and full range speed regulation function can avoid the malpractice that the whole AHU can not work after a single fan broke down.
- Fan wall system composed of EC fans with RS485 Modbus interface can be networked to realize terminal monitoring and control.
- Long service life of fan and maintenance-free with self-lubricating bearing.
- The fan & motor integrated structure technology makes the fan compact and saves the size of AHU.
- 400V/3P/50 (60Hz) rated power supply can operate normally in the range of 380-480V voltage.



FAN ARRANGEMENT



Note:

For DIDW fan, the air inlet and outlet direction are shown as above with blue and red arrow.
 For plug fan, air inlet is axial direction, and air outlet is radial direction, which allows fan outlet with Top, Bottom, Side and Back position.

Segments Specifications & Illustration

FAN WEIGHT LIST

DIDW Fan

Fan Model	Fan with forward curved		Fan with backward curved	
	Weight (kg)	Frame Type	Weight (kg)	Frame Type
160	5.7	L	-	-
180	6.5	L	6	L
200	7.4	L	8	L
225	9.2	L	10	L
250	11	L	16	L
280	29	K	32	K
315	35	K	42.6	K
355	42	K	54.7	K
400	57	K	63.6	K
450	72	K	82.5	K
500	92	K	104.5	K
560	160	K	171	K
630	185	K	197	K
710	240	K	271	K
800	290	K	300	K
900	365	K	481.5	K
1000	480	K	530	K
1120	-	-	687	-
1250	-	-	1322	X
1400	-	-	1715	X

Plug Fan

Fan Models	Weight (Only fan wheel)
250	10
280	10
315	10
355	13
400	13
450	21
500	35
560	50
630	58
710	80
800	91
900	117
1000	150
1120	201
1250	258
1400	372

MOTOR WEIGHT LIST

Motor Power (kW)	50HZ 380V 4P Motor Weight (kg)
0.55	15
0.75	18.5
1.1	23
1.5	27
2.2	26
3	40
4	50
5.5	76
7.5	81
11	130

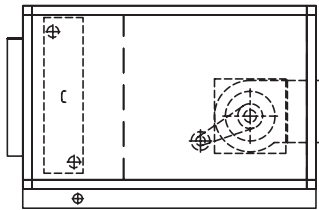
Motor Power (kW)	50HZ 380V 4P Motor Weight (kg)
15	146
18.5	180
22	200
30	275
37	300
45	320
55	410
75	600
90	640
110	1005

Note:

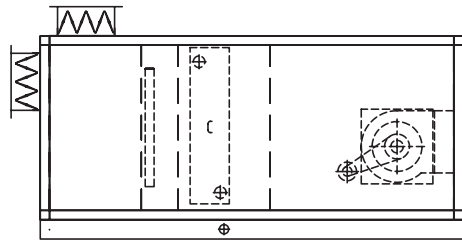
Take the weight of YORK (Qualified) motor as a reference, and take the fan weight of Yilida fan for reference

Segments Specifications & Illustration

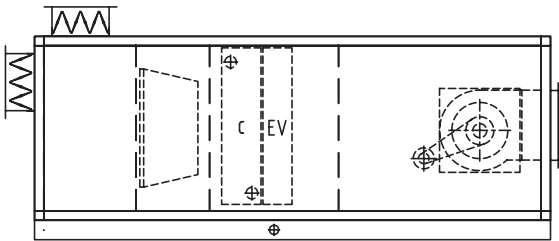
YSM GENERAL SEGMENT ARRANGEMENT



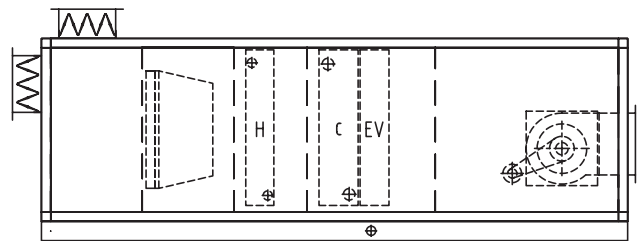
Model I: OF+CC+SF



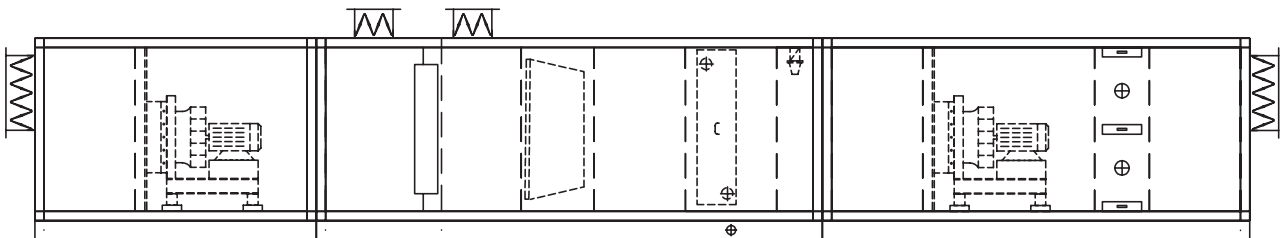
Model II: MB+PF+CC+SF



Model III: MB+PF+BF+CC(+EV)+SF



Model IV: MB+PF+BF+CC(+EV)+HC+SF



Model V: AI+RF(Plug fan)+EE+BF+ES+CC+UV+ES+SF(Plug fan)+EP+AO



Office Locations

Australia (Sydney)

Tel: +61 (2) 9805 8300

Fax: +61 (2) 9247 7750

China (Shanghai)

Tel: +86 (21) 2285 7000

Fax: +86 (21) 2285 7599

China (Hong Kong)

Tel: +852 2885 4451

Fax: +852 2885 7760

China (Macau)

Tel: +853 2875 1820

Fax: +853 2875 1825

India (Mumbai)

Tel: +91 (22) 6683 7000

Fax: +91 (22) 6683 7002

Indonesia (Jakarta)

Tel: +62 (21) 5366 8500

Fax: +61 (21) 5366 8300

Japan (Tokyo)

Tel: +81 (3) 5738 6100

Fax: +81 (3) 5738 6298

Korea (Seoul)

Tel: +822 1588 9117

Fax: +822 6009 9014

Malaysia (Kuala Lumpur)

Tel: +60 (3) 7628 4300

Fax: +60 (3) 7874 1180

New Zealand (Auckland)

Tel: +64 (9) 635 0880

Fax: +64 (9) 633 1862

Singapore

Tel: +65 6748 0202

Fax: +65 6743 4420

Thailand (Bangkok)

Tel: +66 (2) 794 0101

Fax: +66 (2) 717 1327-8



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